
USER MANUAL

**MODEL NUMBER:
FI-10N-TL25
FI-10NK-TL25
FI-10NV-TL25
AND RELATED UNITS**

**10 Gallon Air Operated Portable Foam
Equipment with 25 inch Twin-Line
Discharge Hose**

English (Original Instructions)

READ ALL INSTRUCTIONS BEFORE OPERATING EQUIPMENT



WARNING



Read this manual completely and understand the machine before operating or servicing it.

- Read all instructions before installing or operating unit.
- Always wear appropriate personal protective equipment (PPE) when operating or servicing unit.
- Always follow all chemical safety precautions and handling instructions provided by the chemical manufacturer and Safety Data Sheet (SDS).
- Never point the discharge wand at yourself, another person, or any object you do not want covered in chemical.
- Always depressurize unit after use (as described in the After Use Instructions). Always store unit depressurized, with the discharge trigger gun in the closed position.
- Do not exceed an incoming air pressure of 100 psi (7 bar).
- Do not exceed a fluid temperature of 100°F (37°C).
- Always flush the unit with fresh water for 5 minutes when switching from an alkaline to an acid or an acid to an alkaline.
- Only use clean and dry air. Air must be filtered and free of moisture or pump life will be diminished. If needed, install an air dryer before unit.
- Do not use an air lubricator before the unit.

PROTECT THE ENVIRONMENT

Please dispose of packaging materials, old machine components, and hazardous fluids in an environmentally safe way according to local waste disposal regulations.



Always remember to recycle.

*Specifications and parts are subject to change without notice.

Specifications:

Discharge Hose..... 25 feet (7.62 meters) coiled red and blue polyurethane tubing, 1/4 inch (6.4 mm) outside diameter
Foam Output..... up to 10 gallons/minute (up to 37.8 liters/minute)
Foam Distances 10 to 12 feet (3 to 3.6 meters)
Liquid Temperature 40°F to 100°F (4.4°C to 37°C)
Noise Level..... Average 79 dB(A)

Requirements:

Compressed Air Pressure Requirements: Air regulator (R25) factory set at 50 psi (3.4 bar). Operating range is 40 to 80 psi (3 to 5 bar) with 5 to 8 CFM (141.64 to 226.62 l/min).

Chemical Requirements: Follow all instructions from chemical manufacturer and Material Safety Data Sheet (MSDS).

Air Operated Double Diaphragm Pump Models Offered:

P56: Polypropylene body with Santoprene diaphragm

P56V: Polypropylene body with Viton diaphragm

P56K: Polypropylene body with Kalrez diaphragm

Acceptable Products:

Alkaline cleaners, Caustic cleaners, Sanitizers, and Acids

* D-Limonene may only be used with Kalrez pump

* Chlorine may only be used with Viton or Kalrez pump

DO NOT USE: All hydrocarbons

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Operation Instructions:

1. Follow all instructions from chemical manufacturer. Fill the tank with water and the advised percentage of chemical concentrate.
2. With the discharge trigger gun (PSG12) in the closed position, plug an air line into the air fitting (AP25).
3. Point the discharge wand in a safe direction and squeeze the trigger gun (PSG12).
4. While the unit is running and discharging product, adjust the needle valve (NV1032) to desired wetness or dryness of foam following the steps below:
 - a. Close needle valve completely in clockwise direction.
 - b. Open needle valve in counter-clockwise direction 3 complete turns.
 - c. Continue to open needle valve in ¼ turn increments, allowing 30 seconds between adjustments, until desired consistency of foam is achieved.

After Use Instructions:

1. Flush the unit with fresh water for 5 minutes.
2. Disconnect the air line from the air fitting (AP25).
3. Point the discharge wand in a safe direction and squeeze the trigger gun (PSG12) to relieve any pressure remaining in the system.
4. Release the discharge trigger gun (PSG12) after all pressure has been relieved from the system. Store the unit with the discharge trigger gun in the closed position.

Maintenance Instructions:

To keep your portable foam unit operating properly, periodically perform the following maintenance procedures:

Note: Before performing any maintenance, ensure that the unit has been disconnected from the compressed air supply and depressurized according to the "After Use Instructions" above.

- Inspect the pump (P56/P56K/P56V) for wear and leaks.
- Inspect all hoses for leaks or excessive wear. Make sure all hose clamps are in good condition and properly secured.
- Replace the filter (AFR25) located within the air regulator (R25) as needed. Clean by unthreading the air regulator bowl (ABR25) from the air regulator (R25).
- Check the chemical suction line and strainer for debris and clean as needed.
- Drain your air compressor tank on a regular basis to help extend pump life. An air source with a high moisture content will accelerate pump wear. Note: If your air source has a high moisture content, you may wish to install a water separator (item number WS-20CFM, sold separately) before the unit.

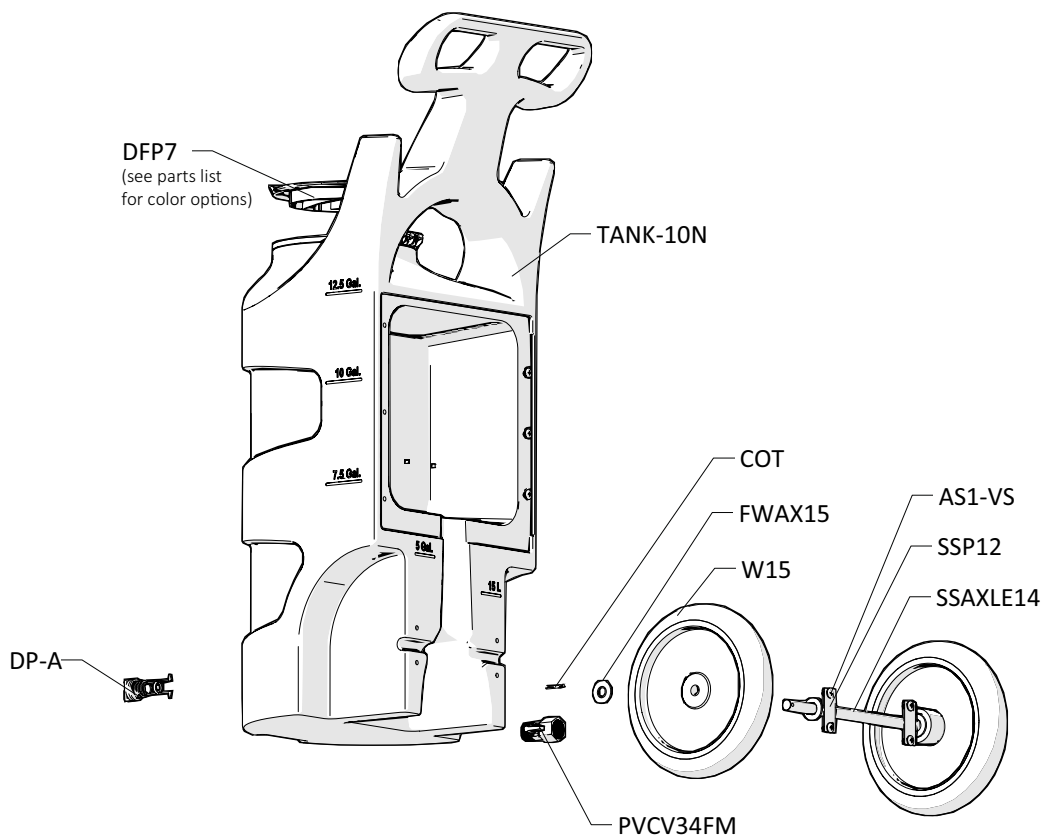
Troubleshooting Instructions:

- Check the air regulator bowl (ABR25) and air filter (AFR25) for debris such as water, oil, or rust particles. Clean by unthreading the air regulator bowl (ABR25) from the air regulator (R25).
- If the needle valve (NV1032) is open too far, the pump (P56/P56K/P56V) may cycle improperly due to lack of air pressure. If this occurs, close and readjust the needle valve (NV1032) as described in Operation Instruction #4.
- Make sure proper foaming chemical and concentration are being used.
- If air passes through the pump (P56/P56K/P56V) without cycling, the pump needs to be replaced.
- If solution backs up into the air regulator bowl (ABR25), the check valve (CV14QF-S) needs to be replaced.
- If foam comes out wet, no matter where the needle valve (NV1032) is positioned, the check valve (CV14QF-S) may need to be replaced.
- Check for proper air pressure on the air gauge (AG100). The air regulator (R25) is factory set at 50 psi (3.4 bar). Operating range is 40 to 80 psi (3 to 5 bar) with 5 to 8 CFM (141.64 to 226.62 l/min).
- If the unit operates at a reduced pressure:
 - o Check the air compressor supplying the unit. If the pressure is less than 40 psi (2.8 bar), turn the unit off until the compressor can catch up.
 - o If the air supply is 50 psi (3.4 bar) or above, check the air gauge (AG100), which should read near 50 psi (3.4 bar). If the air gauge reads more or less than 50 psi (3.4 bar), adjust the pressure by turning the knob on the top of the air regulator (R25).
- Check the chemical suction line and strainer for debris or damage. Clean or replace as needed. To prevent damage to the unit, the strainer (STR38-IL) must always be used.

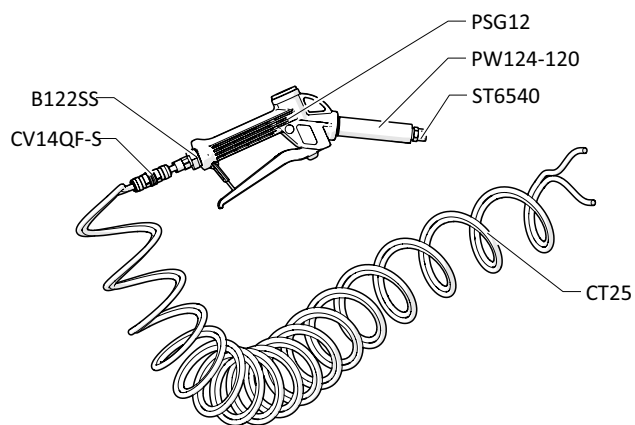
READ ALL INSTRUCTIONS BEFORE OPERATING EQUIPMENT

TANK ASSEMBLY

ITEM NUMBER: TANK-10N-A

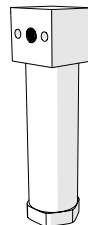


HOSE AND WAND ASSEMBLY

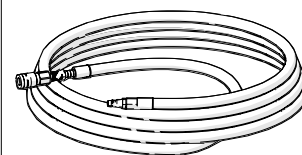


OPTIONAL COMPONENTS

WATER SEPARATOR
ITEM NUMBER: WS-20CFM



30 ft (9 m) AIR HOSE ASSEMBLY
ITEM NUMBER: AH30



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PLATE ASSEMBLY - INSIDE VIEW

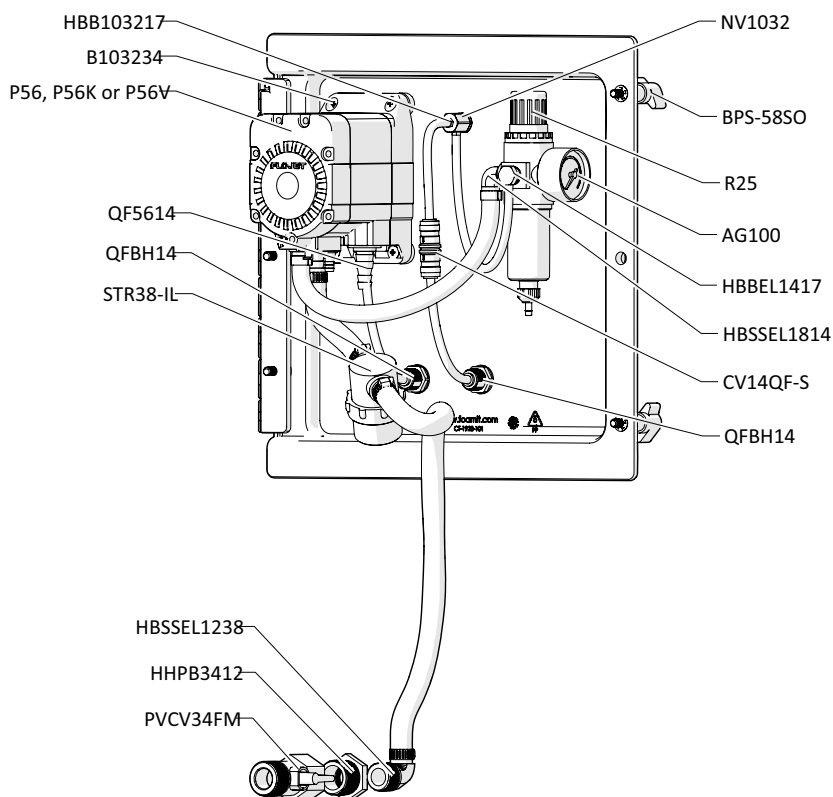
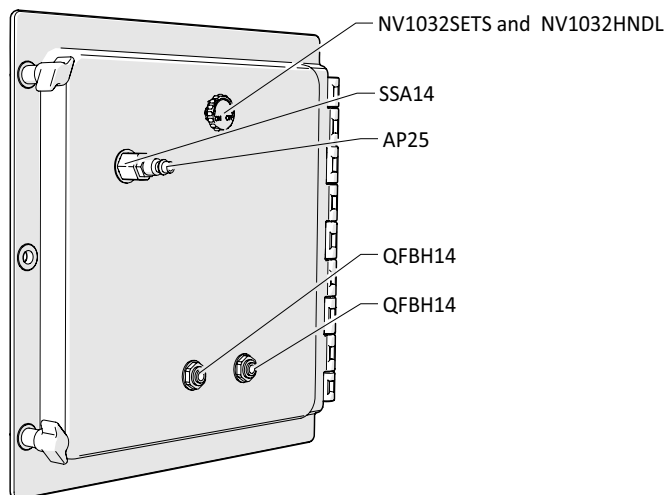


PLATE ASSEMBLY - BACK VIEW



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ITEM NUMBER	DESCRIPTION
AG100	1.5 INCH DRY MODEL 20 DUAL SCALE GAUGE
AH30	30 FT. AIR HOSE WITH QUICK CONNECT FITTINGS
AP25	PLUG 1/4 NPTM AIR FITTING - BRASS
AS1-VS	1/4-20 X 1/2 PHIL TRUSS MACH SCREW 19-8 W/516 ORANGE VIBRASEAL PATCH
B103234	10-32 X 3/4 PHIL TRUSS MACH SCR 18-8
B122SS	1/2in S.S. MALE BY TWIN .170 BARB
B8X58	8-15 X 5/8 inch PHIL FLAT TY-A 316 S.S.
BPS-58SO	Back Panel Screw - 5/8 inch with Stand Off
BPS-SSR	1/4 INCH PUSHNUT BOLT RETAINER STAINLESS STEEL
COT	1/8 X 1 COTTER PIN 18-8 S/S
CT25	25ft COIL 1/4in POLY URETHANE RED/BLUE
CV14QF-S	1/4 INCH TUBE X 1/4 INCH TUBE QUICK FIT SMALL
CV14QF-S	1/4 INCH TUBE X 1/4 INCH TUBE QUICK FIT SMALL
DFP7	7 INCH HINGED CAP ASSEMBLY - INCLUDES BLACK CAP, LID FLANGE AND HINGE PIN
DFP7-C	7 INCH FILL CAP POLYPRO BLACK
DFP7-F	7 INCH TANK LID FLANGE POLYPRO
DFP7-PIN	HINGE PIN FOR DFP7-C & DFP7-C
DFP7-C-BL	7 INCH FILL CAP POLYPRO BLUE PANTONE
DFP7-C-GN	7 INCH FILL CAP POLYPRO GREEN PANTONE
DFP7-C-RD	7 INCH FILL CAP POLYPRO RED PANTONE
DFP7-C-YL	7 INCH FILL CAP POLYPRO YELLOW PANTONE
DP-A	DRAIN PLUG ASSEMBLY INCLUDES DRAIN PLUG AND GASKET
DP	FRONT DRAIN PLUG FOR PORTABLE UNIT POLYPRO
DP-G	FKM SQUARE CUT DRAIN PLUG GASKET
DP-INSERT	304 STAINLESS DRAIN PLUG INSERT
EC14-2	OETIKER CLAMP 13.8
EC18	OETIKER CLAMP - 11.3
FWAX15	FLAT AXLE WASHER
H14B-H	1/4 INCH BLUE HOSE- Available per ft.
H14C	1/4in ID CLEAR POLYVINYL TUBING - Available per ft.
H38B-H	3/8 INCH BLUE HOSE - Available per ft.
H38CP	3/8IN OD POLYETHYLENE TUBING - NATURAL - Available per ft.
HBB103217	10-32 B4 HOSE BARB
HBB103217W	FIBER WASHER FOR HBB103217 - W/ BARB
HBBEL1417	1/4in L BARBED FITTING - NICKEL PLATED
HBSSEL1238	304 S.S. 1/2in MPT BY 3/8in H.B. ELBOW
HBSSEL1814	304 STAINLESS ELBOW 1/8 INCH NPT X 1/4 INCH HOSE BARB
HHPB3412	HEX HEAD POLY REDUCER BUSHING 3/4 X 1/2
NV1032	NEEDLE VALVE - NV2SV-B 6.5 TURN (271390)

NV1032HNDL	BLACK HANDLE FOR NEEDLE VALVE
NV1032SETS	SET SCREW FOR NEEDLE VALVE
P56	5700 PUMP WITH SANTOPRENE SEALS - INCLUDES HOSE BARBS, AIR FITTING, AND AIR PORT
P56K	5700 PUMP WITH KALREZ SEALS - INCLUDES HOSE BARBS, AIR FITTING, AND AIR PORT
P56V	5700 PUMP WITH VITON SEALS - INCLUDES HOSE BARBS, AIR FITTING, AND AIR PORT
20756103B	Polypro G57 Air Port x HB Straight, w/ Viton o-ring
HB14P	1/4in BRASS HB AIR FITTING /G57/P56
HB5638	HOSE BARB FOR P56 PUMP
HB5638K	HOSE BARB FOR P56K PUMP
HB5638V	HOSE BARB FOR P56V PUMP
PLPF-B	BLANK PORTABLE FOAMER PLATE WITH HINGE W/O HOLES
PLPF-PIN	302 STAINLESS PORTABLE PLATE HINGE PIN
PSG12	1/2in POLY SPRAY GUN WITH O-RING AND GRAY HNDL. & 316SS
PSGORV	PSG12 O RING
PVCV34FM	PVC VALVE 3/4in FPT X 3/4in MPT
PW124-120	1/2in BLACK POLY PRO X 4in - SCH.120 - 1/2in MPTOE & 1/4in FPTOE
QF5614	1/4in QF PUMP FITTING / G57
QFBH14	BULKHEAD 1/4in TUBE POLYPROPYLENE
R25	AIR REGULATOR - 1/4fpt TWO PORT 1/8fpt TWO PORT - INCLUDES FILTER AND BOWL
AFR25	AIR FILTER for R25
ABR25	METAL AIR BOWL for R25
S142058-VS	1/4-20 X 5/8 PHIL TRUSS MACHINE SCREW 18-8 W/#516 VIBRASEAL ORANGE PATCH
SSA14	SS304 MALE/FEMALE ADAPTOR 1/4 NPT X 1/4 NPT
SSAXLE14	14 1/2" long with the 5/8" diameter bar & 2 through holes with countersinks beveled ends
SSC38	WORM GEAR CLAMP, S/S (.25-.63)
SSP12	STAINLESS STEEL AXLE PLATE - 2.5 inch X 1 inch - 2 HOLE
ST6540	VEEJET NOZZLE, BRASS 6540
STR38-IL	IN LINE STRAINER 3/8 BARB 20 MESH 304 STAINLESS EDPM GSKT
TANK-10N	10 GALLON NATURAL TANK
TW916	1/2 INT TOOTH L/W 410SS
W15	NONMARKING WHEEL FOR PORTABLE UNITS
WAAD-.75	WADDING FOR PUMP-UP FOAMER - 3/4in DIA.
WS-20CFM	TSUNAMI WATER SEPARATOR 20 CFM