
USER MANUAL

**MODEL NUMBER:
FI-STATION
FI-STDF
FI-STSAN
AND RELATED UNITS**

Central Foam or Foam/Sanitize Station

English (Original Instructions)

READ ALL INSTRUCTIONS BEFORE OPERATING EQUIPMENT



WARNING



Read this manual completely and understand the machine before operating or servicing it.

- Read all instructions before installing, operating, servicing, or interacting with this unit.
- Always wear appropriate personal protective equipment (PPE) when operating or servicing unit.
- Always follow all chemical safety precautions and handling instructions provided by the chemical manufacturer and Material Safety Data Sheet (MSDS).
- If this unit is modified or serviced with parts not listed in this manual, the unit may not operate correctly.
- Never point the discharge wand/trigger gun at yourself, another person, or any object you do not want covered in chemical.
- Always depressurize unit after use (as described in the After Use Instructions). Always store unit with the discharge ball valve/trigger gun in the closed position.
- Do not exceed an incoming air pressure of 100 psi (7 bar).
- Do not exceed a fluid temperature of 100°F (37°C).
- Only use clean and dry air. Air must be filtered and free of moisture or pump life will be diminished. If needed, install an air dryer before unit.
- Do not use an air lubricator before the unit.

PROTECT THE ENVIRONMENT

Please dispose of packaging materials, old machine components, and hazardous fluids in an environmentally safe way according to local waste disposal regulations.



Always remember to recycle.

*Specifications and parts are subject to change without notice.

Specifications:

Foam Hose ... 50 feet reinforced hose, 3/4 inch inside diameter
(15 meters reinforced hose, 19 mm inside diameter)
Foam Output 20 to 45 gallons/minute
(75 to 170 liters/minute)
Foaming Distance 25 to 30 feet (7 to 9 meters)

For units that include a spray system:

Spray Hose 50 feet reinforced hose, 3/8 inch inside diameter
(15 meters reinforced hose, 9.5 mm inside diameter)
Spray Output 2 gallons/minute (7.6 liters/minute)
Spraying Distance 10 to 12 feet (3 to 3.7 meters)

Requirements:

Compressed Air Pressure Requirements:

Air regulator (R25) factory set at 50 psi (3.4 bar). Operating range is 40 to 80 psi (3 to 5 bar) with 3.5 to 8 CFM (99 to 226.5 l/min).

Chemical Requirements:

Follow all instructions from chemical manufacturer and Material Safety Data Sheet (MSDS).

Pre-mixed chemical solution must be supplied by a properly-sized header system at 2 GPM and 40 to 80 PSI (3 to 5 bar).
Note: Units that include a spray system require two chemical solution supply systems.

Liquid Temperature 40°F to 100°F (4.4°C to 37°C)

Acceptable Products:

Alkaline cleaners, Caustic cleaners, Sanitizers, and Acids

* D-Limonene may only be used with Kalrez pump

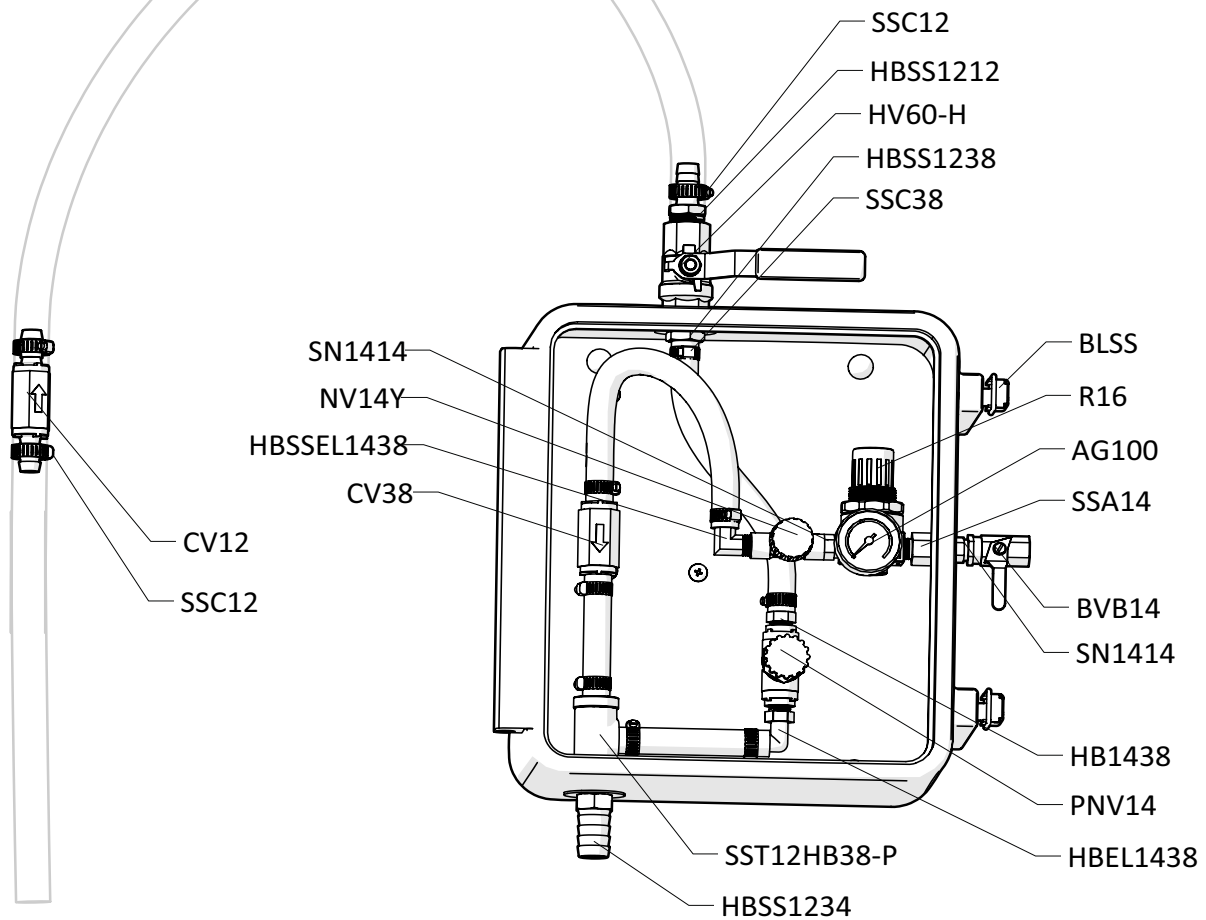
* Chlorine may only be used with Viton or Kalrez pump

DO NOT USE: All hydrocarbons

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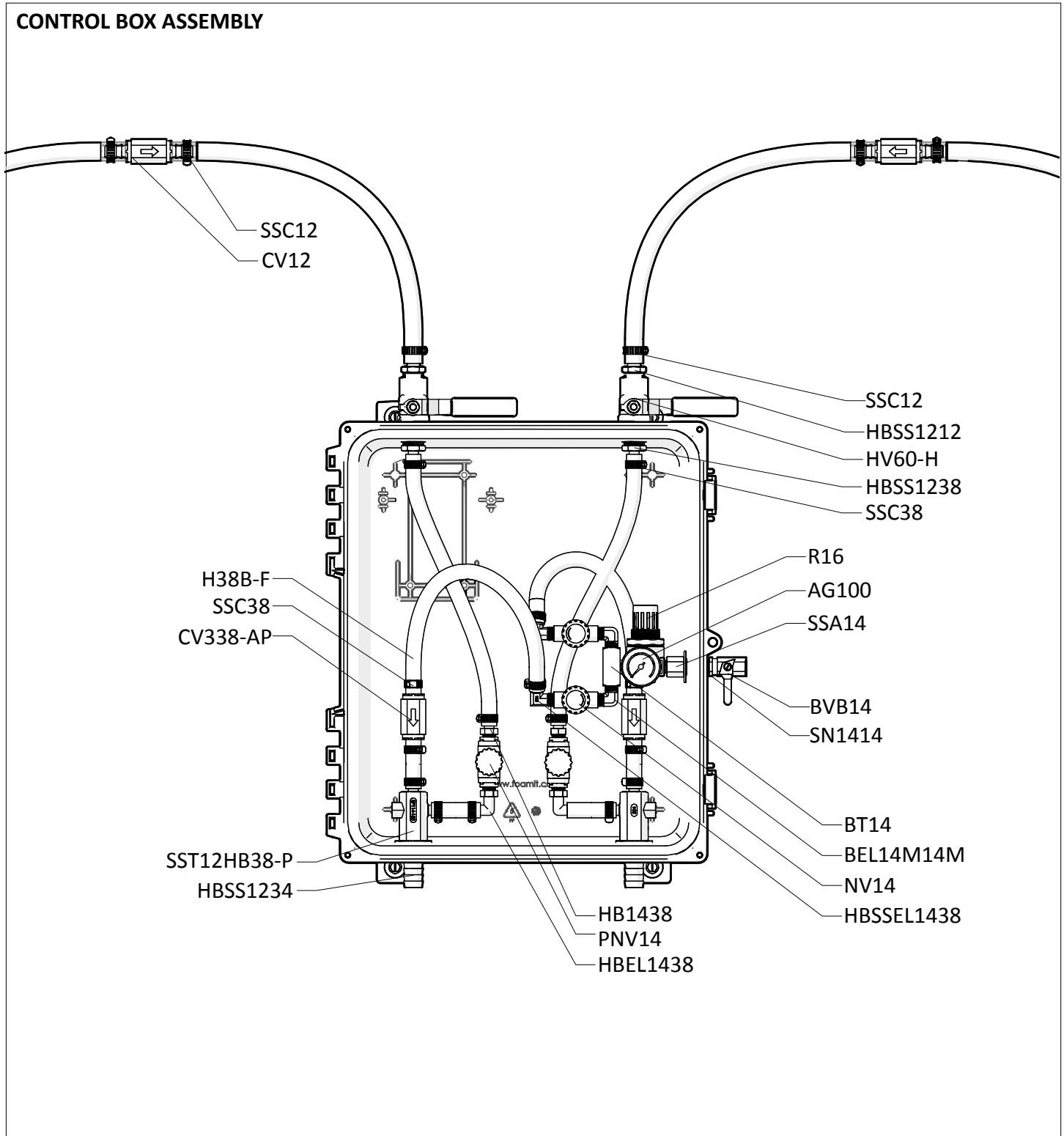
PARTS DIAGRAMS - FOAM STATION

CONTROL BOX ASSEMBLY



READ ALL INSTRUCTIONS BEFORE OPERATING EQUIPMENT

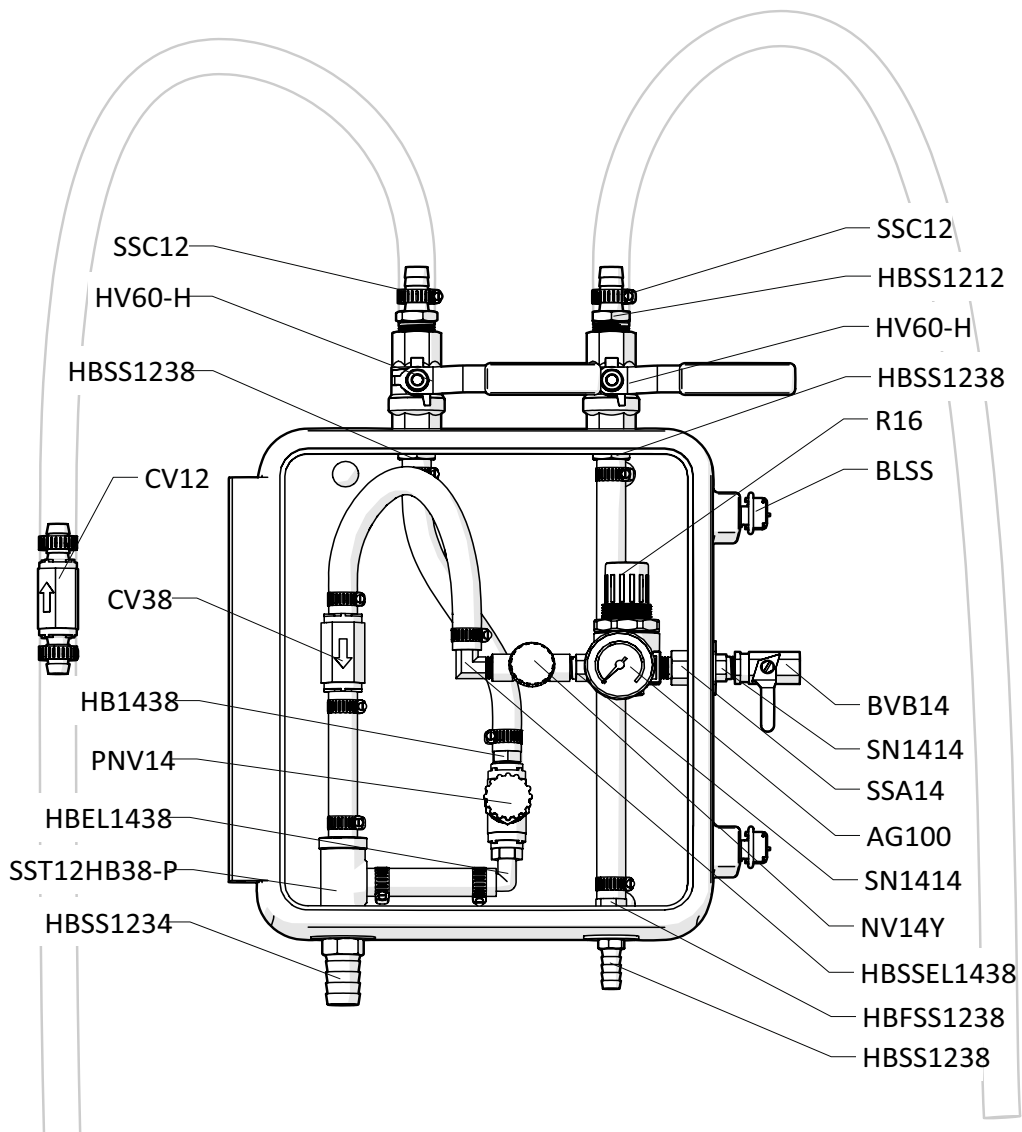
PARTS DIAGRAMS - DUAL FOAM STATION



READ ALL INSTRUCTIONS BEFORE OPERATING EQUIPMENT

PARTS DIAGRAMS - FOAM AND SPRAY STATION

CONTROL BOX ASSEMBLY



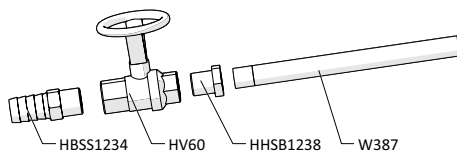
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PARTS DIAGRAMS - FOAM WAND AND SPRAY GUN

HOSE AND ZERO TIP FOAM WAND ASSEMBLY

ITEM NUMBER: SSWA38-HA50

ZERO TIP FOAM WAND ASSEMBLY
ITEM NUMBER: SSWA38



50 ft (15 m) FOAM HOSE ASSEMBLY
ITEM NUMBER: H34-50



FAN TIP FOAM WAND ASSEMBLY

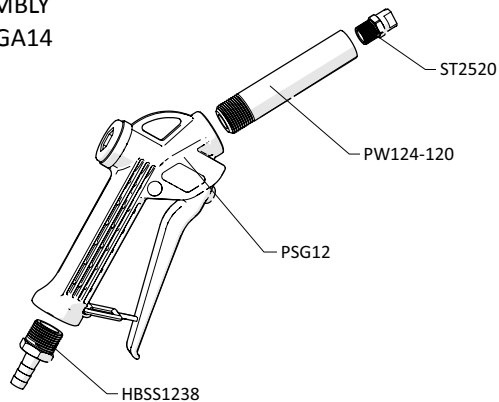
ITEM NUMBER: PWA34-ST



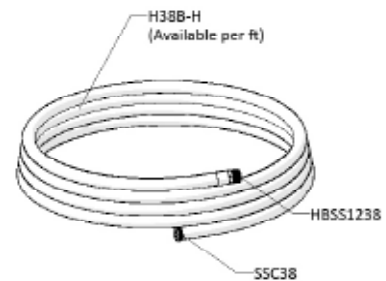
SPRAY GUN AND HOSE ASSEMBLY

ITEM NUMBER: SGA14-HA50

SPRAY GUN ASSEMBLY
ITEM NUMBER: SGA14



50 ft (15 m) SPRAY HOSE ASSEMBLY
ITEM NUMBER: H38-50



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| ITEM NUMBER | DESCRIPTION |
|-------------|---|
| AG100 | 1.5 INCH DRY MODEL 20 DUAL SCALE GAUGE |
| BH142015 | BUTTON HEAD SOCKET CAP - 1/4 - 20 x 1.5 STAINLESS STEEL |
| BKSS | BOX KEEPER STAINLESS STEEL |
| BLSS | Stainless Steel Latch |
| BVB14 | AIR INLET VALVE - VA BRS 025-4F4F-BT, NICKEL |
| CV12 | PVC CHK 426-8B8B-F, 1 LB |
| CV38 | PVC CHECK VALVE 3/8 BARBS - SS SPRING |
| F34SS-L | SS CRIMP FERRULE 1.90inches X 1.5 inches LONG |
| F38SS | STAINLESS 3/8 INCH FERRULE |
| FWLG14 | .569 ID X 1.28 OD X .08 THICK FLAT WASHER SS 18-8 |
| FWP12 | 7/8 ID X 1.5 OD X 0.05 THK SSFW |
| H12CB | 1/2in CLEARBRAID RF SERIES |
| H34B-H | 3/4 INCH BLUE GOODYEAR HORIZON HOSE - Available per ft. |
| H38B-H | 3/8 INCH BLUE GOODYEAR HORIZON HOSE - Available per ft. |
| HB1438 | 1/4in MPT X 3/8in HOSE BARB (PLASTIC) |
| HBFSS1238 | HOSE BARB 3/8 X FEMALE PIPE THREAD 1/2 IN STAINLESS STEEL |
| HBEL1438 | HOSE BARB ELBOW 1/4 X 3/8 |
| HBSS1212 | STAINLESS HOSE BARB 1/2 X 1/2 |
| HBSS1234 | STAINLESS HOSE BARB 1/2 X 3/4 |
| HBSS1238 | STAINLESS HOSE BARB 1/2mpt X 3/8 barb Tariff 8479.90.9496 |
| HBSS1438 | STAINLESS HOSE BARB 1/4 MPT X 3/8 BARB |
| HBSEL1438 | STAINLESS HOSE BARB ELBOW 1/4 INCH NPT X 3/8 HOSE BARB |
| HHSB1238 | HEX HEAD S.S. REDUCER BUSHING 1/2in X 3/8 |
| HV60 | 1/2in STAINLESS BALL VALVE - w/ WELDED NUT |
| HV60-H | 1/2" S.S. BALL VALVE W/ STRAIGHT HANDLE W/O WELD |
| NV14Y | FLOW CONTROL VALVE - INCLUDES BLACK KNOB |

| | |
|-------------|--|
| NV14Y-HNDL | KNOB FOR 2839-1/4 NEEDLE VALVE |
| P18 | POLY PLUG 1/8 MPT HEX HEAD |
| PB1211-GSKT | 3/32 INCH THICK GSKT WITH PSA |
| PB1211-P | GRAY POLY BOX 12 X 11 X 6 |
| PBFT-SS | POLY BOX SS FOOT |
| PL1211-P | 12X11 INCH POLYETHYLENE LID |
| PNV14 | PVC 586-4F4F-T, NEEDLE |
| PSG12 | 1/2in POLY SPRAY GUN W/ GRAY HNDL. AND O-RING |
| PSGORV | PSG12 O RING |
| PW10 | 3/4in BLACK POLY PRO X 10in - FPTBE - SCH.80 |
| PW124-120 | 1/2in BLACK POLY PRO X 4in - SCH.120 - 1/2in MPTOE & 1/4in FPTOE |
| R16 | PB21649-N500 W/6 BAR SPRING |
| RIVSS-18-4 | 1/8 Stainless Rivet/Stainless Mandrel - Length .400 - Grip Range (.188 - .250) |
| S142058-VS | 1/4-20 X 5/8 PHIL TRUSS MACHINE SCREW 18-8 W/#516 VIBRASEAL ORANGE PATCH |
| SN1212 | 1/2in HEX STAINLESS STEEL NIPPLE |
| SN1414 | STAINLESS 1/4MPT X 1/4MPT NIPPLE |
| SSA14 | SS304 MALE/FEMALE ADAPTOR 1/4 NPT X 1/4 NPT |
| SSC12 | WORM GEAR CLAMP, S/S (.31-.91) |
| SSC34 | WORM GEAR CLAMP, S/S (.75-1.25) |
| SSC38 | WORM GEAR CLAMP, S/S (.25-.63) |
| SSHH-F | S.S. LASER CUT HOSE HANGER - FLAT STOCK |
| SST12HB38-P | STAINLESS TEE COMBO 1/2in FPT X 3/8 in BARB |
| ST2520 | VEEJET NOZZLE - BRASS 2520 |
| ST80200 | VEEJET NOZZLE, 80200 |
| W387 | S.S. 304 SPRAY WAND 3/8in MPT X 7in LONG - THREAD ON ONE END |
| WMS14 | 14 X 1 1/4 HEX W/H SMS SLOTT, S/S |
| WMS14A | 5/16 X 1 1/2 STRAIGHT PLASTIC ANCHOR |

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Installation Instructions:

Note: This unit is designed to be part of a centrally-supplied system. The unit requires a chemical solution source, supplied by a pump that is capable of delivering the solution to the unit at an appropriate pressure and volume. We recommend that a proportioner or injector be used when mixing the chemical solution, to help ensure consistent dilution.

1. Remove all components from packaging.
2. Select desired area to mount the control box.
3. Attach the control box mounting feet to the back of the control box, using the four screws provided in the parts package.
4. Mount the control box to the wall using four of the screws and plastic anchors provided in the parts package.
Note: To drill holes for the plastic anchors, use a 5/16 inch drill bit.
5. Mount the hose hanger (SSHH-F) in a convenient location using the remaining two screws and anchors provided in the parts package.
6. Attach the discharge hose assembly to the discharge hose barb (HBSS1234) and secure it with the hose clamp provided in the parts package.
7. For units that include a spray system, attach the spray hose assembly to the spray discharge hose barb (HBSS1438), and secure it with the hose clamp provided in the parts package.
8. Connect the air inlet hose barb (HBSS1438) provided in the parts package to the air inlet valve (BVB14) located on the side of the control box. Then attach a 3/8 inch I.D. air line from your air compressor to the air inlet hose barb, and secure it with the smaller hose clamp provided in the parts package.
9. Connect a centrally-supplied chemical solution line to the inlet barb (HBSS1212) located on the top of the unit. The check valve (CV12) must be installed between the incoming chemical solution line and the unit.
Note: On new installations, make sure to flush the central system lines with water before connecting the unit. This helps remove any debris in the lines that could negatively impact the function of the unit.
10. If needed, reduce the solution flow rate by adjusting the flow control valve (PNV14), located inside the control box.
11. For units that include a spray system, connect a centrally-supplied chemical solution line to the spray inlet barb (HBSS1212), located on the top of the control box.
Note: On new installations, make sure to flush the central system lines with water before connecting the unit. This helps remove any debris in the lines that could negatively impact the function of the unit.

Operation Instructions:

1. Follow all instructions from chemical manufacturer.
2. With the discharge ball valve (HV60) in the closed position, open the solution inlet valve (HV60-H) and the air inlet valve (BVB14).
3. Slowly open the discharge ball valve (HV60) to begin foaming. The discharge ball valve (HV60) should be completely open while foaming.
4. While the unit is running and discharging product, adjust the needle valve (NV14Y), located inside the control box, as needed to regulate the wetness or dryness of the foam following the steps below:
 - a. Close needle valve (NV14Y) completely in clockwise direction.
 - b. Open needle valve (NV14Y) in counter-clockwise direction 3 complete turns.
 - c. Continue to open needle valve in ¼ turn increments, allowing 30 seconds between adjustments, until desired consistency of foam is achieved.
5. Adjust the air regulator (R16), located inside the control box, as needed to ensure proper foam pressure. The air regulator (R16) is factory set at 50 psi (3.4 bar), but the pressure may need to be increased or decreased – the air pressure should be roughly equivalent to the incoming solution pressure.
6. Close the discharge ball valve (HV60) to stop foaming.
7. For units that include a spray system, open the spray solution inlet valve (HV60-H) and squeeze the discharge trigger gun (PSG12) to begin spraying. Release the discharge trigger gun (PSG12) to stop spraying.

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After Use Instructions:

We recommend depressurizing the unit after each use.

1. Close the discharge ball valve/trigger gun (HV60/PSG12).
2. Shut off the air supply to the unit by closing the air inlet valve (BVB14).
3. Shut off the chemical solution supply to the unit by closing the solution inlet valve(s) (HV60-H).
4. Open the discharge ball valve/trigger gun (HV60/PSG12) to relieve any pressure remaining in the unit.
5. Close the discharge ball valve/trigger gun (HV60/PSG12) after all pressure has been relieved from the unit. Store the unit with the discharge ball valve/trigger gun (HV60/PSG12) in the closed position.

Maintenance Instructions:

To keep your foam unit operating properly, periodically perform the following maintenance procedures:

Note: Before performing any maintenance, ensure that the unit has been depressurized according to the "After Use Instructions."

- Inspect all hoses for leaks or excessive wear. Make sure all hose clamps are in good condition and properly secured.

Troubleshooting Instructions:

- Check to ensure that the discharge hose is uncoiled properly, and that there are no kinks that could obstruct discharge flow.
- If foam discharge is inconsistent or sporadic, the needle valve (NV14Y) and/or air regulator (R16) may be set improperly. If this occurs, readjust the needle valve (NV14Y) and air regulator (R16) as described in Operation Instructions #4 to 5.
- Make sure proper foaming chemical and concentration are being used.
- If solution backs up into the air regulator (R16), the check valve (CV38) needs to be replaced.
- If foam comes out wet, no matter where the needle valve (NV14Y) is positioned, the check valve (CV38) may need to be replaced.
- If the unit operates at a reduced pressure:
- Check the air compressor supplying the unit. If the pressure is too low, turn the unit off to allow the compressor to catch up.
- If the air supply to the unit is sufficient, check the air gauge (AG100) inside the control box. The air pressure should be roughly equivalent to the incoming solution pressure.
- If solution flow is reduced, the flow control valve (PNV14) may be plugged or obstructed, or set incorrectly. Try to reset the valve by closing and opening it several times and then resetting it to the desired flow. If the problem persists, the valve may need to be removed and cleaned or replaced. If you find that the valve is plugged or obstructed, determine the source of the obstruction and correct it to avoid future problems.